1) Remove four 9/16-12 bolts with 13/16 socket.

2) Push restraining rods toward center of box.

3) Slide spacer blocks into channel.

4) Install bolt through hole.

5) Install and tighten nut (self locker) x 4.

6) Slide Pull Rite skid pad (making sure wedge is to rear of box) into place.

7) Put plate in location using two 9/16-12” bolts opposite corners to hold plate.

8) Align opposite corners to restraining rods.

9) Align all 4 bolts before tightening.

10) Tighten all 4 bolts and torque to 85 ft-lbs.

11) Completed installation.